



Segmented turning is a miraculous process that allows you to make objects and designs that Mother Nature can only dream about.

Follow Bill Kandler as he moves through the steps needed to create a successful segmented project.

Along the way you'll learn about:

- Design (Segmented Project Planner)
- Feature Ring Construction
- Material Selection & Preparation
- Segment Cutting
- Segment Gluing
- Ring Flattening
- Mounting on the Lathe
- Stacking & Turning Subsequent Layers
- Finishing

All this so you can tackle your next segmented project not as an arduous task, but as a rewarding learning experience!

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English	Color	NTSC All Regions	Running time 120 minutes	1 disc
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Bill Kandler

Segmented Turning ... A learning experience

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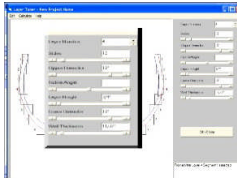
Segmented Turning

... A learning experience



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Design (22:33)

The Segmented Project Planner is used to create one design starting from Sketch-A-Bowl and another starting from a previously constructed project.



Feature Ring Construction (28:49)

Purpleheart and Yellowheart are ripped and then sanded to thickness. A lamination board is glued up, sliced, and glued to make chevrons. The chevrons are cut to make segments.



Material Selection (3:37)

Maple is selected as the primary project material with considerations of color, grain, and growth ring orientation.



Segment Cutting (6:09)

The miter fence is set as closely as possible to 15° and then tested. Then the stop block is set and the segments are cut, production style.



Ring Gluing (7:22)

A simple application of rubber bands ensures the glued rings are circles, all joints are properly aligned, and the rings are flat. A final procedure eliminates joint gaps.



Ring Flattening (1:55)

A drum sander (expensive or home built) makes quick work of flattening the rings to insure tight horizontal joints in the project.



Mounting on the Lathe (7:02)

A simple dove-tail recess is cut into the bottom layer to assure the project will be firmly anchored during later turning. A plug goes in the center and the bottom side is nearly finished.



Stacking and Turning (22:01)

Stacking and turning, layer-by-layer, reduces the effects of off-axis centering and makes it so you never have to reach into the inside too far.



Finishing (13:32)

A simple lathe attachment makes child's play of applying a great finish without runs or sags. The key is super slow turning during application of the finish.

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